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1 Manufacturing applications: Manufacturing 3: discrete event simulation in automotive final process system   ▬
Vishvas Patel, James Ashby, John Ma
December 2002 **Proceedings of the 34th conference on Winter simulation: exploring new frontiers**
Full text available: 🗎 pdf(165.60 KB)   Additional Information: full citation, abstract, references

The Final Process System is an important part of the entire quality assurance system in the automobile manufacturing process. Operators and machines perform a series of crucial testing procedures before shipping a vehicle. Many complex factors impact the system throughput. The important ones are first time success rate, repair and service routing logic, process layout, operator staffing, capacity of testing equipment and random equipment breakdown. Discrete Event Simulation is a tool of choic ...

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Quick Tips

- Enter your search terms in lower case with a space between the terms.

      sales offices

  You can also enter a full question or concept in plain language.

      Where are the sales offices?

- Capitalize proper nouns to search for specific people, places, or products.

      John Colter, Netscape Navigator

- Enclose a phrase in double quotes to search for that exact phrase.

      "museum of natural history" "museum of modern art"

- Narrow your searches by using a + if a search term must appear on a page.

      museum +art

- Exclude pages by using a - if a search term must not appear on a page.

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Combine these techniques to create a specific search query. The better your description of the information you want, the more relevant your results will be.

      museum +"natural history" dinosaur -Chicago

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